

DE1698

**ANDERSON KILL & OLICK, P.C.  
DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below at 201 et seq. underneath my name.

I believe I am the original, first and sole inventor if only one name is listed at 201 below, or an original, first and joint inventor if plural names are listed at 201 et seq. below, of the subject matter which is claimed and for which a patent is sought on the invention entitled

**INDENE DERIVATIVES AND PROCESS FOR THE PREPARATION THEREOF**

the specification of which:

☐ is attached hereto

☒ was filed on 13 October 2006 as Application Serial No. 10,599,911 (for declaration not accompanying application) with amendment(s) filed \_\_\_\_\_ (if applicable)

☒ was filed as PCT international application Serial No. PCT/KR2005/001066 on April 13, 2005 and was amended under PCT Article 19 on \_\_\_\_\_ (if applicable)

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119/§172 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

EARLIEST FOREIGN APPLICATION(S), IF ANY, FILED PRIOR TO THE FILING DATE OF THE APPLICATION			
APPLICATION NUMBER	COUNTRY	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 U.S.C. 119/172
10-2004-0025217	Republic of Korea	13, 04, 2004	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>
			YES <input type="checkbox"/> NO <input type="checkbox"/>

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

APPLICATION NUMBER	FILING DATE	STATUS		
		PATENTED	PENDING	ABANDONED
PCT/KR2005/001066	13, 04, 2005		X	

**POWER OF ATTORNEY:** As a named inventor, I hereby appoint Michael N. Meller (Reg. No. 20,779), Eugene Lieberstein (Reg. No. 24,645), Richard B. Klar (Reg. No. 31,385) and Jack Matalon (Reg. No. 22,441) whose address is **Anderson Kill & Olick, P.C.**, 1251 Avenue of the Americas, New York, New York 10020-1182, as my attorneys, to prosecute this application, and to transact all business in the Patent and Trademark Office connected therewith.

SEND CORRESPONDENCE TO: David A. Einhorn, Esq.  
Anderson Kill & Olick, P.C.  
1251 Avenue of the Americas  
New York, NY 10020

DIRECT TELEPHONE NUMBER:  
(212) 278-1000

201	FULL NAME OF INVENTOR	LAST NAME <b>CHEON</b>	FIRST NAME <b>Hyae Gyeong</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Narae Apt. 109-402, Jeonmin-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-390</b>
202	FULL NAME OF INVENTOR	LAST NAME <b>YOO</b>	FIRST NAME <b>Sung-Eun</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Kongju-si Chungcheongnam-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>#314-16, Keumam-ri, Janggi-myeon</b>	CITY <b>Kongju-si Chungcheongnam-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>314-911</b>
203	FULL NAME OF INVENTOR	LAST NAME <b>KIM</b>	FIRST NAME <b>Sung Soo</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Hanwool Apt. 101-901, Sinseong-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-707</b>
204	FULL NAME OF INVENTOR	LAST NAME <b>YANG</b>	FIRST NAME <b>Sung-Don</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Daelim Dure Apt. 107-304, Sinseong-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-345</b>
205	FULL NAME OF INVENTOR	LAST NAME <b>KIM</b>	FIRST NAME <b>Kwang-Rok</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Hanmaeul Apt. 115-206, Songgang-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-756</b>
206	FULL NAME OF INVENTOR	LAST NAME <b>RHEE</b>	FIRST NAME <b>Sang Dal</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Croba Apt. 109-1206, Dunsan-dong, Seo-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>302-772</b>

207	FULL NAME OF INVENTOR	LAST NAME <b>AHN</b>	FIRST NAME <b>Jin Hee</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Sejong Apt. 109-804, Jeonmin-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-390</b>
208	FULL NAME OF INVENTOR	LAST NAME <b>KANG</b>	FIRST NAME <b>Seung Kyu</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Jindalrae Apt. 103-1401, #312-1, Wolpyung-dong, Seo-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>302-280</b>
209	FULL NAME OF INVENTOR	LAST NAME <b>JUNG</b>	FIRST NAME <b>Won Hoon</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Bangju Apt. 102-601, Panam-dong, Dong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>300-130</b>
210	FULL NAME OF INVENTOR	LAST NAME <b>PARK</b>	FIRST NAME <b>Sung Dae</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Seoul</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Jamwon Family Apt. 1-1006, Jamwon-dong, Seocho-gu</b>	CITY <b>Seoul</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>137-030</b>
211	FULL NAME OF INVENTOR	LAST NAME <b>KIM</b>	FIRST NAME <b>Nam Gee</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Seoul</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Keumho Apt. 107-304, #95-1, Garak-dong, Songpa-gu</b>	CITY <b>Seoul</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>138-160</b>
212	FULL NAME OF INVENTOR	LAST NAME <b>LEE</b>	FIRST NAME <b>Jang Hyuk</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Yongin-si Kyungki-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Hyosung Apt. 401-1101, Sinbong-dong</b>	CITY <b>Yongin-si Kyungki-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>449-535</b>
213	FULL NAME OF INVENTOR	LAST NAME <b>HUH</b>	FIRST NAME <b>Sun Chul</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Koyang-si Kyungki-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>#194-1, Okeum-dong, Dukyang-gu</b>	CITY <b>Koyang-si Kyungki-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>412-150</b>

2 1 4	FULL NAME OF INVENTOR	LAST NAME <b>LEE</b>	FIRST NAME <b>Jae Mok</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Seoul</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>#750-42, Shillim-dong, Kwanak-gu</b>	CITY <b>Seoul</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>151-010</b>
2 1 5	FULL NAME OF INVENTOR	LAST NAME <b>SONG</b>	FIRST NAME <b>Seog Beom</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Suwon-si Kyungki-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>LG 1-cha Apt. 105-1901, Youngtong-dong, Paldal-gu</b>	CITY <b>Suwon-si Kyungki-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>442-470</b>
2 1 6	FULL NAME OF INVENTOR	LAST NAME <b>KWON</b>	FIRST NAME <b>Soon Ji</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Yongin-si Kyungki-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Dujin Apt. Youngduk-ri, Kiheung-eup</b>	CITY <b>Yongin-si Kyungki-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>449-740</b>
2 1 7	FULL NAME OF INVENTOR	LAST NAME <b>KIM</b>	FIRST NAME <b>Jong Hoon</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Anyang-si Kyungki-do</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Hangaram Samsung Apt. 210-1302, Bulim-dong, Dongan-gu</b>	CITY <b>Anyang-si Kyungki-do</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>431-065</b>
2 1 8	FULL NAME OF INVENTOR	LAST NAME <b>LEE</b>	FIRST NAME <b>Jeong-Hyung</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>#252-32, Byeon-dong, Seo-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>302-190</b>
2 1 9	FULL NAME OF INVENTOR	LAST NAME <b>KIM</b>	FIRST NAME <b>Seung Jun</b>	MIDDLE NAME	
	RESIDENCE & CITIZENSHIP	CITY <b>Daejeon</b>	STATE OR FOREIGN COUNTRY <b>Korea</b>	COUNTRY OF CITIZENSHIP <b>Republic of Korea</b>	
	POST OFFICE ADDRESS	STREET <b>Hanbit Apt. 113-1201, Oeun-dong, Yuseong-gu</b>	CITY <b>Daejeon</b>	STATE OR COUNTRY <b>Korea</b>	ZIP CODE <b>305-755</b>

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

SIGNATURE OF INVENTOR 201 <i>Hyae Gyeong Cheon</i>	SIGNATURE OF INVENTOR 202 <i>Sung-Eun Yoo</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 203 <i>Sung Soo Kim</i>	SIGNATURE OF INVENTOR 204 <i>Sung-Dan Yang</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 205 <i>Kang Rok Kim</i>	SIGNATURE OF INVENTOR 206 <i>Sang Dal Rhee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 207 <i>Jin Hee Ahn</i>	SIGNATURE OF INVENTOR 208 <i>Seung Kyu KANG</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 209 <i>Won Hoon Jung</i>	SIGNATURE OF INVENTOR 210 <i>Sung Dae Park</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 211 <i>Nam Gee Kim</i>	SIGNATURE OF INVENTOR 212 <i>Jang Hyuk lee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 213 <i>Huh Sun Chul</i>	SIGNATURE OF INVENTOR 214 <i>[Signature]</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 215 <i>[Signature]</i>	SIGNATURE OF INVENTOR 216 <i>[Signature]</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 217 <i>Kim Jong Hoon</i>	SIGNATURE OF INVENTOR 218 <i>Jeong Hyung hee</i>
DATE September 12, 2006	DATE September 12, 2006
SIGNATURE OF INVENTOR 219 <i>Sungjun Kim</i>	
DATE September 12, 2006	